

# METROLOGIC INSTRUMENTS, INC. MS3580 Quantum7™ Installation and User's Guide



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### INTRODUCTION

The Quantum  $T^{\mathbb{M}}$  is a hands-free, omnidirectional bar code scanner with optional single-line scanning capabilities. It utilizes the powerful Metrologic Quantum  $E^{\mathbb{M}}$  scan engine to provide an outstanding scan performance on all standard 1D barcode symbologies, including RSS. This fully enclosed scanner includes large easily visible LEDs and a rugged protective boot with an adjustable stand. The Quantum T can be mounted to a countertop, wall or be left free standing for handheld scanning.

Key Product Features

- Fully Automatic Scanning Operation
- Single-Line Mode for Menu Reading
- Custom Configurable Scan Pattern
- User-Replaceable Single Cable Interface to Host (PowerLink Compatible)
- Decoding of All Standard 1D, RSS-14, RSS Limited and Expanded RSS Bar Codes
- 7 Beeper Tones
- Configurable Depth of Field
- Flash Upgradeable Firmware
- OPOS and JPOS System Compatible
- CodeGate<sup>®</sup>
- Sunrise 2005 Compliant

QUANTUM <i>T</i>	INTERFACE
MS3580-9	OCIA and RS232 Transmit/Receive
MS3580-11	IBM 46xx and Full RS232
MS3580-38	RS232 Low Speed USB, Keyboard Emulation Mode or Serial Emulation Mode*
MS3580-40	Full Speed USB
MS3580-41	RS232/Light Pen Emulation
MS3580-47	Keyboard Wedge, Stand-Alone Keyboard and RS232 Transmit/Receive
MS3580-104	RS232 TTL, Laser Emulation

\* Configurable for Keyboard Emulation Mode or Serial Emulation Mode. Default setting is Keyboard Emulation Mode.

## **Scanner and Accessories**

BASIC KIT COMPONENTS			
Part No.	Description		
MS3580	Quantum T Omni \ Single-Line Scanner		
00-02026	Quantum <i>T</i> Omni \ Single-Line Scanner Installation and User's Guide *		
00-02407	MetroSelect <sup>®</sup> Configuration Guide *		

\* Guides also available for download at www.metrologic.com.

OPTIONAL ACCESSORIES			
Part No.	Description		
AC to DC Pc	AC to DC Power Transformer - Regulated 5.2VDC @ 650 mA output.		
45-45593	120V United States and Canada		
45-45591	220V-240V Continental European		
45-45592	220V-240V United Kingdom		
46-46803	220V-240V Australia		
46-46983	220V-240V China		
54-54000x -3	RS232 PowerLink Cable with Built in Power Jack 2.1 m (7 ft.) straight cord, short strain relief		
MVC**	Metrologic Voltage Converter Cable ±12VDC to +5.2VDC		
** Contact a Metrologic customer service representative for additional information on the MVC cable series and the host connections available.			

Other items may be ordered for the specific protocol being used. To order additional items, contact the dealer, distributor or call Metrologic's customer service department at 1-800-436-3876.

## **Scanner and Accessories**

OPTIONAL ACCESSORIES		
Part No.	Description	
54-54002x-3	Keyboard Wedge PowerLink Cable 2.1 m (7 ft.) straight cord, short strain relief	
54-54020x-3	Stand Alone Keyboard PowerLink Cable 2.1 m (7 ft.) straight cord, short strain relief	
54-54213x-N-3	USB Full Speed Cable, Locking Plus-Power <sup>™</sup> Type A 3 m (10 ft.) straight cord, short strain relief	
54-54214x-N-3	USB Full Speed Cable, Locking Plus-Power <sup>™</sup> Type A 5 m (17 ft.) straight cord, short strain relief This cable is for use with full speed USB (-40) interface only.	
54-54235x-N-3	USB Low Speed Communication Cable, Type A 2.8 m (9.2 ft.) straight cord, short strain relief	
54-54249x-N-3	Communication Cable, Host End Not Terminated 203 mm (8") straight cord, short strain relief	
46-00288	Flex Stand (3")	
46-00289	Flex Stand (6")	

Other items may be ordered for the specific protocol being used. To order additional items, contact the dealer, distributor or call Metrologic's customer service department at 1-800-436-3876.

## **Scanner Components**



Figure 1. Scanner Components

ITEM NO.	DESCRIPTION		
1	Red Output Window (Laser Aperture)		
2	Pin Hole for Cable Release		
3	10-Pin RJ45, Female Socket		
4	Speaker		
5	Blue and White LED Indicators		
6	Button		
7	Protective Boot and Stand Connection Never remove the protective boot from the MS3580. Removing the protective boot will expose electrical components of the scanner that are highly susceptible to electrostatic discharge (ESD).		
8	Pedestal Stand The type of stand provided is dependent on the specific MS3540 kit purchased.		

## **Caution and Serial Number Labels**



Figure 2. Labeling Example

## Cable Removal



Figure 3. Cable Release

- 1. Locate the small 'pin-hole' on the side of the Quantum *T* near the cable.
- 2. Bend an ordinary paperclip into the shape shown.
- 3. Insert the paperclip (or other small metallic pin) into the small 'pin-hole'.
- 4. You will hear a faint 'click' when the cable lock is released. Pull gently on the strainrelief of the PowerLink cable to remove it from the scanner.

### Maintenance

Smudges and dirt can interfere with the proper scanning of a bar code. Therefore, the output window will need occasional cleaning.

- 1. Spray glass cleaner onto a lint free, non-abrasive cleaning cloth.
- 2. Gently wipe the scanner window.

## Mounting Specifications and Stand Assembly

## Pedestal Stand



Figure 4. Pedestal Stand Assembly

## **Optional Flex Stand**



Figure 5. Assembly Components for Optional Flex Stand

Item	Description	Qty.
1	MS3580, QuantumT	1
2	Pivot Cylinder	1
3	Bearing Plate	1
4	Pole Mount Adapter	1
5	Flexible Shaft Cover*	1

Item	Description	Qty
6	Flexible Shaft*	1
7	Base Plate Cover	1
8	#8 x 1.00" Wood Screw	
9	Base Plate	1
10	Cable (Not Shown)	1

* Length of the Flexible Shaft and Shaft Cover are Kit Dependent			
Kit Number	Length of Flexible Shaft and Flexible Shaft Cover		
46-00288	3 inches		
46-00289	6 inches		

## Mounting Specifications and Stand Assembly

## **Optional Flex Stand**



Figure 6. Mounting Hole Detail for the Flex Stand Base Plate (Optional)



Figure 7. Assembling the Optional Flex Stand

## RS232, RS232 TTL, Light Pen or Laser Emulation

- 1. Turn off the host device.
- 2. Plug the male 10-pin RJ45 end of the PowerLink cable into the 10-pin socket on the MS3580.
- 3. Connect the 9-pin female end of the PowerLink cable to the host device.
- 4. Plug the external power supply into the power jack on the PowerLink cable.

Check the AC input requirements of the power supply to make sure the voltage matches the AC outlet. The outlet must be located near the equipment and be easily accessible.

- 5. Connect AC power to the transformer.
- 6. Turn on the host device.



Figure 8.

When the scanner first receives power, the blue LED will turn on; the scanner will simultaneously emit a beep and flash the white LED.

Plugging the scanner into the serial port of the PC does not guarantee that scanned information will appear at the PC. A software driver and correct configuration setting are also required for proper communication to occur.

The **MS3580-104** leaves the factory with the Laser Emulation enabled. If the Recall Defaults bar code is scanned while reconfiguring the scanner, laser emulation will no longer be enabled. Scan the Laser Emulation barcode in *Section J: Laser Emulation* of the MetroSelect Configuration Guide to re-enable the laser emulation interface. This feature is only supported for **MS3580-104** models.

#### Caution

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN/IEC 60950.

### IBM 46xx or OCIA

- 1. Turn off the host device.
- Plug the male 10-pin RJ45 end of the MVC cable into the 10-pin socket on the MS3580.
- Connect the other end of the MVC cable to the host device.
- 4. Turn on the host device.



Figure 9.

When the scanner first receives power, the blue LED will turn on; the scanner will simultaneously emit a beep and flash the white LED.

Plugging the scanner into the serial port of the PC does not guarantee that scanned information will appear at the PC. A software driver and correct configuration setting are also required for proper communication to occur.

#### Caution:



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To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (<u>Safety Extra Low Voltage</u>) according to EN/IEC 60950.

## Keyboard Wedge

- 1. Turn off the host device.
- 2. Plug the male 10-pin RJ45 end of the PowerLink cable into the 10-pin socket on the MS3580.
- 3. Disconnect the keyboard from the host device.
- Connect the "Y" end of the PowerLink cable to the keyboard and the keyboard port on the host PC. If necessary use the male/female adapter cable supplied with the scanner for proper connections.
- 5. Plug the external power supply into the power jack on the PowerLink cable.

Check the AC input requirements of the power supply to make sure the voltage matches the AC outlet. The outlet must be located near the equipment and be easily accessible.



Figure 10.

- 6. Connect AC power to the transformer.
- 7. Turn on the host device.

When the scanner first receives power, the blue LED will turn on; the scanner will simultaneously emit a beep and flash the white LED.

 Powering the MS3580 directly from the host device can sometimes cause interference with the operation of the scanner or the computer. Not all computers supply the same current through the keyboard port. For this reason, Metrologic recommends using an external power supply. For additional information contact a Metrologic customer service representative.

#### Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN/IEC 60950.

## Stand-Alone Keyboard

- 1. Turn off the host device.
- Plug the male 10-pin RJ45 end of the PowerLink cable into the 10-pin socket on the MS3580.
- 3. Connect the other end of the PowerLink cable to the keyboard port on the host device.
- Plug the external power supply into the power jack on the PowerLink cable.

Check the AC input requirements of the power supply to make sure the voltage matches the AC outlet. The outlet must be located near the equipment and be easily accessible.

- 5. Connect AC power to the transformer.
- 6. Turn on the host device.



Figure 11.

When the scanner first receives power, the blue LED will turn on; the scanner will simultaneously emit a beep and flash the white LED.

Powering the MS3580 directly from the host device can sometimes cause interference with the operation of the scanner or the computer. Not all computers supply the same current through the keyboard port. For this reason, Metrologic recommends using an external power supply. For additional information contact a Metrologic customer service representative.

#### Caution:

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To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN/IEC 60950.

## Full Speed or Low Speed USB

- 1. Turn off the host device.
- 2. Plug the male 10-pin RJ45 end of the USB cable into the 10-pin socket on the MS3580.
- Plug the other end of the USB interface cable into the host device's USB port.
- 4. Turn on the host device.



Figure 12.

When the scanner first receives power, the blue LED will turn on; the scanner will simultaneously emit a beep and flash the white LED.

As a default, the MS3580-**38** leaves the factory with USB Keyboard Emulation Mode enabled.

For information on configuring the MS3580-**38** for USB Serial Emulation Mode, please refer to *Section P: Low Speed USB* in the MetroSelect Configuration Guide (MLPN 00-02407).

Plugging the scanner into the USB port of the PC does not guarantee that scanned information will appear at the PC. A software driver and correct configuration setting are also required for proper communication to occur.

#### Caution:

To maintain compliance with applicable standards, all circuits connected to the scanner must meet the requirements for SELV (Safety Extra Low Voltage) according to EN/IEC 60950.

## **Configurable Primary and Secondary Scan Pattern Modes**

There are two configurable scan pattern modes available with the MS3580.

- The **primary** scan pattern mode is the default scan pattern active when the scanner starts.
- The **secondary** scan pattern mode is activated by pressing the button located on the side of the scanner. This mode is also referred to as the button mode. For additional information on Quantum's button modes and an example of each, please refer to *Configurable Button Functions* below.



Each pattern mode can be configured to use one of three scan patterns listed below. Please refer to the MetroSelect Configuration Guide for information on changing the default scan pattern settings.

- all scan lines on (omnidirectional reading)
- single-line (menu reading)
- horizontal raster



If CodeGate is *enabled*, it will apply to the secondary pattern mode when scanning. For detailed information on CodeGate and the button refer to the *Configurable Button Functions*.

## **Configurable Button Functions**

The button on the side of the MS3580 can be configured to function in one of four modes.

- Button Click Mode, with CodeGate Enabled (Default)
- Button Click Mode, with CodeGate Disabled
- Button Hold Mode, with CodeGate Enabled
- Button Hold Mode, with CodeGate Disabled

The following pages include examples of how the button will function when the unit has been configured to operate in each of the four button modes.











## Audible Indicators

When the MS3580 is in operation, it provides audible feedback to indicate the status of the scanner. Eight settings are available for the tone of the beep (normal, 6 alternate tones and no tone). For instructions on how to change the tone of the beeper, refer to the MetroSelect Configuration Guide (00-02407).

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### One Beep

When the scanner *first* receives power the white LED will flash, the blue LED will turn on and the scanner will beep once (*the white LED will remain on for the duration of the beep*). The scanner is now ready to scan.

When the scanner *successfully* reads a bar code, the white LED will flash and the scanner will emit a beep (*if configured to do so*). If the scanner does not beep once and the white light does not flash, then the bar code has *not* been successfully read.

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### Razzberry Tone

This is a failure indicator. Refer to Failure Mode Indicators on page 21.

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### Three Beeps - during operation

When placing the scanner in configuration mode, the white LED will flash while the scanner simultaneously beeps three times. The white and blue LEDs will continue to flash until the unit exits configuration mode. Upon exiting configuration mode, the scanner will beep three times and the white LED will stop flashing.

When configured, 3 beeps can also indicate a communications timeout during normal scanning mode.

When using one-code-configuring, the scanner will beep three times: the current selected tone, followed by a short pause, a high tone and a low tone. This tells the user that the single configuration bar code has *successfully* configured the scanner.

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### Three Beeps - on power up

This is a failure indicator. Refer to Failure Mode Indicators on page 21.

## Visual Indicators

The Quantum T is equipped with a blue and white LED that indicates the scanner's state and the status of the current scan when the unit is in operation.



Figure 13. Speaker Location and LED Location

### No LEDs

The LEDs will not be illuminated if the scanner is not receiving power from the host or transformer. They are also not illuminated when the laser is turned off for any reason.

### Steady Blue

When the laser is active, the blue LED is illuminated. The blue LED will remain illuminated until the laser is deactivated.

### Steady Blue and Single White Flash

When the scanner successfully reads a bar code, the white LED will flash and the scanner will beep once. If the white LED does not flash or the scanner does not beep once, then the bar code has not been successfully read.

### Steady White and Blue

After a successful scan, the scanner transmits the data to the host device. Some communication modes require that the host inform the scanner when data is ready to be received. If the host is not ready to accept the information, the scanner's white LED will remain on until the data can be transmitted.

### Alternating Blue and White Flashes

This indicates the scanner is in configuration mode. A razzberry tone indicates that an invalid bar code has been scanned in this mode.

### Steady White, Blue Off

This indicates the scanner may be waiting for communication from the host.

## Failure Mode Indicators

### Flashing Blue and One Razzberry Tone

This indicates that the scanner has experienced a laser subsystem failure. Return the unit to an authorized service center for repair.

### Flashing Blue and White and Two Razzberry Tones

This indicates that the scanner has experienced a motor failure. Return the unit to an authorized service center for repair.

### Continuous Razzberry Tone with Both LEDs Off

If, upon power up, the scanner emits a continuous razzberry tone, then the scanner has an electronic failure. Return the unit to an authorized service center for repair.

### Three Beeps - On Power Up

If the scanner beeps 3 times on power up, then the nonvolatile memory that holds the scanner configuration has failed. Return the unit to an authorized service center for repair.

## **Depth of Field Specifications\***

## Normal Scan Zone

Specifications are based on a 0.33 mm (13 mil) bar code.



Figure 14. MS3580<sup>†</sup> Normal Depth of Field

- \* All specifications are subject to change without notice.
- <sup>+</sup> MS3580 shown with pedestal stand.

## **Depth of Field Specifications\***

## Reduced Scan Zone

Specifications are based on a 0.33 mm (13 mil) bar code.



Figure 15. MS3580<sup>†</sup> Reduced Depth of Field

- \* All specifications are subject to change without notice.
- <sup>†</sup> MS3580 shown with pedestal stand.

## Depth of Field by Bar Code Element Width\*

## Normal Scan Zone



Figure 16. Normal Scan Zone by Bar Code Element Width

<sup>\*</sup> All specifications are subject to change without notice.

## Depth of Field by Bar Code Element Width\*

## Reduced Scan Zone



Figure 17. Reduced Scan Zone by Bar Code Element Width

\* All specifications are subject to change without notice.

## **IR Activation Range\***

Quantum T's default power save mode<sup>†</sup> is *Laser OFF*. This power save mode turns the laser off after a configured period of non-use. Any movement detected by the IR in the activation area will cause the scanner to exit power save mode. The laser will automatically turn back on preparing the scanner for bar code recognition, decoding and transmission.



Figure 18. Normal IR Activation Range

- \* All specifications are subject to change without notice.
- <sup>T</sup> Refer to the MetroSelect Configuration Guide (00-02407) for additional information on configurable power save modes.

The following guide is for reference purposes only. Contact a Metrologic representative at 1-800-ID-METRO or 1-800-436-3876 to preserve the limited warranty terms on page 46.

Symptoms	Possible Cause(s)	Solution		
All Interfaces	All Interfaces			
The unit has no LEDs, beeper or motor spin.	No power is being supplied to the scanner.	Check the transformer, outlet and power strip. Make sure the cable is plugged into the scanner.		
The unit has no LEDs and / or beeper.	No power is being supplied to the scanner from host.	Some host systems cannot supply enough current to power the MS3580. Use the power supply included with the scanner.		
There are multiple scans upon presentation of code.	The same symbol timeout is set too short.	Adjust the same symbol timeout for a longer time increment.		
The unit powers	The beeper is disabled.	Enable the beeper.		
beep.	No tone is selected.	Select a tone.		
The unit powers up but does not scan and/or beep.	The unit is trying to scan a particular symbology that is not enabled.	UPC/EAN, Code 39, Interleaved 2 of 5, Code 93, Code 128 and Codabar are enabled by default. Verify that the type of bar code being read has been selected		
	The scanner has been configured for a character length lock, or a minimum length and bar code being scanned does not satisfy the configured criteria.	Verify that the bar code that is being scanned falls into the criteria. <i>Typical of Non-UPC/EAN codes.</i> <i>The scanner defaults to a</i> <i>minimum of 4 character bar</i> <i>code.</i>		

## TROUBLESHOOTING GUIDE

Symptoms	Possible Cause(s)	Solution		
All Interfaces	All Interfaces			
The unit scans a bar code, but locks up after the first scan (the white LED stays on).	The scanner is configured to support some form of host handshaking but is not receiving the signal.	If the scanner is setup to support ACK/NAK, RTS/CTS, XON/XOFF or D/E, verify that the host cable and host are supporting the handshaking properly.		
The unit scans but the data transmitted to the host is incorrect.	The scanner's data format does not match the host system requirements.	Verify that the scanner's data format matches the format required by the host. Make sure that the scanner is connected to the proper host port.		
	The print quality of the bar code is suspect.	The type of printer and/or the printer settings could be the problem.		
Scanner beens	The aspect ratio of the bar code is out of tolerance.	Check the print mode or change the printer settings. For example, change to econo mode or high speed.		
at some bar codes and NOT for others of the	The bar code may have been printed incorrectly.	Check if it is a check digit, character or border problem.		
symbology.	The scanner is not configured correctly for the type of bar code.	Check if check digits are set properly.		
	The minimum symbol length setting does not work with the bar code.	Check if the correct minimum symbol length is set.		

## TROUBLESHOOTING GUIDE

Symptoms	Possible Cause(s)	Solution			
All Interfaces					
During power up the unit beeps 3 times.	There is a non-volatile RAM failure.	Contact a Metrologic service representative.			
During power up the unit razzes continuously.	There is a RAM or ROM failure.	Contact a Metrologic service representative.			
During power up the unit razzes once and the blue LED flashes.	There is a VLD failure.	Contact a Metrologic service representative.			
During power up the unit razzes twice and both LEDs flash.	There is a scanner motor failure.	Contact a Metrologic service representative.			
RS232 Only					
The unit powers	The com port at the host is not working or is not configured properly.	Check to make sure that the			
scans OK but does not communicate properly to the	The cable is not connected to the proper com port.	baud rate and parity of the scanner and the communication port match and that the program is looking for RS232 data.			
host.	The com port is not operating properly.				

## TROUBLESHOOTING GUIDE

Symptoms	Possible Cause(s)	Solution				
RS232 Only						
The host is receiving data but the data does not look correct.	The scanner and host may not be configured for the same interface.	Check that the scanner and the host are configured for the same interface.				
Characters are being dropped.	The intercharacter delay needs to be added to the transmitted output.	Add some intercharacter delay to the transmitted output by using the MetroSelect Configuration Guide (MLPN 00-02407).				
Keyboard Wedge	Only					
The unit scans the bar code but there is no data.	The unit may not be configured correctly.	Make sure the scanner is configured for the appropriate mode.				
The unit scans		Make sure that the proper PC type (ie. AT, PS2 or XT) is selected.				
but the data is not correct.	configured correctly.	Verify correct country code and data formatting are selected.				
		Adjust the intercharacter delay.				
The unit is not transmitting each character.	The unit may not be configured correctly.	Increase the interscan code delay setting. Adjust whether the F0 break is transmitted. It may be necessary to try both settings.				
Alpha characters show as lower case.	The computer is in caps lock mode.	Enable <i>caps lock detect</i> setting of the scanner to detect whether the PC is operating in caps lock.				
Everything works except for a couple of characters.	These characters may not be supported by the current country's key look up table.	Try operating the scanner in <i>Alt Mode</i> .				

## **DESIGN SPECIFICATIONS**

		MS3580					
Оре	rational						
	Light Source:	<u>V</u> isible <u>L</u> aser <u>D</u> iode (VLD) @ 650 nm					
	Laser Power:	1.1 mW					
No	rmal Depth of Field:	19 mm - 273 mm (.75"- 10.75")	0.33 mm (13 mil)				
Red	uced Depth of Field:	19 mm - 146 mm (.75"- 5.75")	bar code				
Omn	i Scan						
	Scan Speed:	1650 scan lines per second					
	No. of Scan Lines:	20					
Sing	le-Line						
	Scan Speed:	80 scan lines per second					
	No. of Scan Lines:	1					
Rast	er						
	Scan Speed:	320 scan lines per second					
	No. of Scan Lines:	4					
	Motor Speed:	5000 RPM					
	Min Bar Width:	0.127 mm (5.0 mil)					
	Decode Capability:	All standard 1-D bar codes including RSS-14, RSS-Expanded, and RSS-14 Limited					
System Interfaces:		RS232, Keyboard Wedge, Stand-Alone Keyboard, Light Pen Emulation, IBM468x/469x, USB (low speed and full speed), Laser Emulation, RS232 TTL, OCIA					
	Print Contrast:	35% minimum reflectance difference					
N	o. Characters Read:	Up to 80 data characters Maximum number will vary based on symbology and density.					
	Beeper Operation:	7 tones or no beep					
		Blue = laser on, ready to scan					
Indicators (LED):		White = good read, decoding					

Specifications subject to change without notice.

## **DESIGN SPECIFICATIONS**

	MS3580				
Mechanical					
Width:	63 mm (2.48")				
Depth:	50 mm (1.97")				
Height:	68 mm (2.68")				
Weight:	6 oz (170 g)				
Electrical					
Voltage Supply:	5VDC ± 0.25V				
Operating Power:	1.375 W				
Standby Power:	1.0 W				
Operating Current:	275 mA typical at 5VDC				
Standby Current:	230 mA typical at 5VDC				
DC Transformers:	Class II; 5.2VDC @ 650 mA				
Laser Class 1:	IEC 60825-1:1993+A1:1997+A2:2001				
EMC					
LIVIC.	1 CC, ICES-003 & EN 33022 Class A				
Environmental					
Operating Temperature:	-20°C to 40°C (-4°F to 104°F)				
Storage Temperature:	-40°C to 60°C (-40°F to 140°F)				
Humidity:	5% to 95% relative humidity, non-condensing				
Contaminants:	Sealed to resist airborne particulate contaminants				
Ventilation:	None required				

Specifications subject to change without notice.

The model number on each scanner includes the scanner number and factory default communications protocol.

SCANNER	VERSION IDENTIFIER	COMMUNICATION PROTOCOL(S)				
	9	OCIA and RS232 Transmit/Receive				
MS3580	11	IBM 46XX and Full RS232C				
	38 RS232 Low Speed USB, Keyboard Emulation or Serial Emulation					
	40	40 Full-Speed USB				
	41	Full RS232C/Light Pen Emulation				
	47	Keyboard Wedge, Stand-Alone Keyboard and RS232 Transmit/Receive				
	104	RS232, <u>T</u> ransistor - <u>T</u> ransistor <u>L</u> ogic (TTL), Laser Emulation				

The MS3580 scanner with built-in PC Keyboard Wedge Interface is designed to be used for keyboard emulation only. Many RS232 configurable functions (e.g. formatting) available in other Metrologic scanners are also available as keyboard wedge functions.

The following are the most important selectable options specific to the keyboard wedge.

### Keyboard Type

- \*\* AT (includes IBM<sup>®</sup> PS2 models 50, 55, 60, 80) •
- XT
- IBM PS2 (includes models 30, 70, 8556)

### Keyboard Country Type

- USA \*\*
- German .
- Belgium
- Italian
- French

- Japan

- Spanish
- Swiss
- United Kingdom
- \*\* Default setting. For a complete list of default settings, see Default Settings -Communication Parameters starting on page 34 of this guide. Refer to the MetroSelect<sup>®</sup> Configuration Guide (MLPN 00-02407) or MetroSet2's help files for information on how to change the default settings.

Many functions of the scanner can be "configured" - that is enabled or disabled. The scanner is shipped from the factory configured to a set of default conditions. The default parameter of the scanner has an asterisk (\*) in the charts on the following pages. If an asterisk is not in the default column then the default setting is Off or Disabled. Every interface does not support every parameter. If the interface supports a parameter listed in the charts on the following pages, a check mark ( $\checkmark$ ) will appear.

Parameter	DEFAULT	OCIA	USB	RS232* OR RS232 TTL	Light Pen	IBM 46XX	KBW	LASER EMULATION
UPC/EAN	*	✓	✓	✓	✓	✓	~	✓
Code 128	*	✓	✓	✓	✓	✓	✓	~
Code 93	*	✓	✓	✓	✓	✓	✓	✓
Codabar	*	✓	<ul><li>✓</li></ul>	~	✓	✓	~	~
Interleaved 2 of 5 (ITF)	*	✓	✓	✓	✓	✓	✓	~
MOD 10 Check on ITF		✓	✓	✓	✓	✓	✓	~
Code 11		✓	✓	✓	✓	✓	✓	✓
Code 39	*	✓	✓	✓	✓	✓	✓	✓
Full ASCII Code 39		✓	<b>↓</b>	~	✓	✓	✓	~
MOD 43 Check on Code 39		✓	✓	✓	✓	✓	✓	✓
MSI-Plessey		✓	✓	✓	✓	✓	✓	~
MSI-Plessey 10/10 Check Digit		~	~	~	~	✓	~	~
MSI-Plessey MOD 10 Check Digit		~	~	✓	$\overline{\checkmark}$	~	$\checkmark$	✓
Paraf Support		✓	~	✓	✓	✓	~	~
ITF Symbol Lengths	Variable	✓	✓	✓	✓	✓	✓	✓
Minimum Symbol Length	4	✓	✓	✓	✓	✓	~	✓
Symbol Length Lock	None	✓	✓	√	✓	✓	~	✓
RSS14 Enable		✓	✓	✓	✓	✓	✓	~
RSS14 ID "]e0"	*	~	~	~	✓	✓	~	~
RSS14 App ID "01"	*	✓	✓	✓	✓	✓	✓	~
RSS14 Check Digit	*	~	✓	✓	✓	✓	✓	~
RSS Expanded Enable		✓	✓	√	✓	✓	✓	✓

Parameter	DEFAULT	OCIA	USB	RS232* OR RS232 TTL	Light Pen	IBM 46XX	KBW	LASER EMULATION
Expanded ID "]e0"	*	✓	✓	✓	✓	✓	✓	✓
RSS Limited Enable		✓	✓	~	✓	✓	<ul> <li>✓</li> </ul>	✓
RSS Limited ID "]e0"	*	✓	✓	✓	✓	✓	<ul> <li>✓</li> </ul>	✓
RSS Limited App ID "01"	*	✓	✓	✓	✓	✓	$\checkmark$	✓
RSS Limited Check Digit	*	✓	✓	✓	✓	✓	$\checkmark$	✓
Bars High as Code 39	*				✓			✓
Spaces High as Code 39					✓			$\checkmark$
Bars High as Scanned					✓			✓
Spaces High as Scanned					✓			✓
DTS/SIEMENS		✓						
DTS/NIXDORF	*	✓						
NCR F		✓						
NCR S		✓						
Poll Light Pen Source					~			
Beeper Tone	Normal	✓	✓	✓	~	✓	✓	✓
Beep/Transmit Sequence	Before Transmit	✓	✓	✓	~	✓	~	✓
Communication Timeout	None	✓	✓	✓	~	✓	✓	✓
Razzberry Tone on Timeout		✓	✓	✓	✓	✓	✓	✓
Three Beeps on Timeout		✓	✓	~	~	✓	~	✓
No Beeps on Timeout	*	✓	✓	✓	✓	✓	✓	✓
Enter Power Save Mode	5 mins.	✓	✓	✓	✓	✓	✓	✓
Same Symbol Rescan Timeout: 500 msecs Configurable in 50 msec steps (MAX 6.35 seconds)	*	~	~	~	~	~	~	~
Intercharacter Delay Configurable in 1 msec steps (MAX 255 msecs)	1 msecs 10 msecs in KBW	~	~	~		~	~	
Number of Scan Buffers	1	✓	~	✓	~	✓	~	✓

Parameter	DEFAULT	OCIA	USB	RS232* OR RS232 TTL	Light Pen	IBM 46XX	KBW	LASER EMULATION
Transmit UPC-A Check Digit	*	~	~	✓	~	~	~	~
Transmit UPC-E Check Digit			~	~	~	~	~	~
Expand UPC-E		✓	✓	✓	~	✓	✓	✓
Convert UPC-A to EAN-13		✓	✓	✓		✓	✓	
Transmit Lead Zero on UPC-E		~	~	✓	~	~	<ul> <li>✓</li> </ul>	~
Convert EAN-8 to EAN-13		✓	✓	✓		✓	<ul><li>✓</li></ul>	
Transmit UPC-A Number System	*	✓	<u> </u>	~	<u> </u>	✓	<ul> <li>✓</li> </ul>	~
Transmit UPC-A Manufacturer ID#	*	✓	✓	✓	<u> </u>	✓	<ul> <li>✓</li> </ul>	✓
Transmit UPC-A Item ID#	*	✓	✓	✓	✓	✓	✓	✓
Transmit Codabar Start/Stop Characters		✓	✓	✓		✓	<ul><li>✓</li></ul>	
CLSI Editing (Enable)		✓	~	~		✓	$\checkmark$	
Transmit Mod 43 Check Digit on Code 39		~	<ul> <li>Image: A start of the start of</li></ul>	~		~	<ul> <li>✓</li> </ul>	
Transmit Code 39 Stop/Start Characters		✓	~	~		~	<ul><li>✓</li></ul>	
Transmit Mod 10/ITF		✓	✓	✓		✓	<ul> <li>✓</li> </ul>	
Transmit MSI-Plessey Check Characters		~	~	✓		~	<ul> <li>✓</li> </ul>	
Parity	Space			✓				
Baud Rate	9600			✓				
8 Data Bits				✓				
7 Data Bits	*			✓				
Stop Bits	2			✓				
Transmit Sanyo ID Characters			~	~			<ul><li>✓</li></ul>	

Parameter	DEFAULT	OCIA	USB	RS232* OR RS232 TTL	Light Pen	IBM 46XX	KBW	LASER EMULATION
Supplements are not Required	*	~	~	~	~	~	~	~
Two Digit Redundancy	*	✓	✓	✓	✓	✓	✓	~
Five Digit Redundancy		✓	✓	✓	✓	✓	✓	✓
100 msec to Find Supplement Configurable in 100msec steps (MAX 800 msec)	*	~	~	✓	~	✓	~	~
Coupon Code 128		✓	✓	✓	as code 39	✓	✓	as code 39
Configurable Code Lengths	7 avail.	✓	<u> </u>	✓	<b>√</b>	~	✓	~
Configurable Prefix Characters	10 avail.		~	~			✓	
Configurable Suffix Characters	10 avail.		~	✓			✓	
Prefixes for individual Code Types			~	✓			~	
Editing		~	✓	✓	✓	~	~	~
Inter Scan-Code Delay Configurable (100 µsec steps)	800 µsec						<u> </u>	
Function/Control Key Support							~	
Configurable in 5.6 µsec steps	1 msec				~			~
Normal Depth of Field	*	✓	✓	✓	✓	√	✓	~
Reduced Depth of Field		✓	✓	✓	~	✓	~	✓

Parameter	DEFAULT	OCIA	USB	RS232* OR RS232 TTL	Light Pen	IBM 46XX	KBW	LASER EMULATION
Supplements are not Required	*	~	~	~	~	~	~	~
Two Digit Redundancy	*	✓	✓	✓	✓	✓	✓	~
Five Digit Redundancy		✓	✓	✓	✓	✓	✓	✓
100 msec to Find Supplement Programmable in 100msec steps (MAX 800 msec)	*	~	~	✓	~	✓	~	~
Coupon Code 128		✓	✓	✓	as code 39	✓	✓	as code 39
Programmable Code Lengths	7 avail.	~	<u> </u>	✓	<u> </u>	~	<u> </u>	~
Programmable Prefix Characters	10 avail.		~	~			✓	
Programmable Suffix Characters	10 avail.		~	✓			~	
Prefixes for individual Code Types			✓	✓			~	
Editing		~	✓	✓	~	~	✓	~
Inter Scan-Code Delay Programmable (100 µsec steps)	800 µsec						✓	
Function/Control Key Support							~	
Minimum Element Width Programmable in 5.6 µsec steps	1 msec				~			~
Normal Depth of Field	*	✓	~	✓	✓	✓	✓	✓
Reduced Depth of Field		✓	~	✓	~	✓	$\checkmark$	✓

## UPGRADING THE FLASH ROM FIRMWARE

The MetroSet2 program is a functional component of Metrologic's new line of Flash-based scanners. This program allows the user of a Metrologic scanner to quickly upgrade to a new or custom version of firmware. It requires the use of a personal computer running Windows 95 or greater and the use of a serial port. The user merely connects the scanner to a serial port on the PC, launches the MetroSet2 program, and blasts off to new software upgrades.

Each MS3580, regardless of the version number or communication protocol, can be upgraded. All RS232 (-41); keyboard wedge (-47); light pen (-41); OCIA (-9); IBM 468X/469X (-11); low speed USB (-38); integrated full speed USB (-40); and RS232 TTL, Laser Emulation (-104) units can be upgraded. To upgrade all units, a power supply and a PowerLink cable (MLPN 54-54014) are required.



RS232 units can be upgraded using the standard PowerLink cable (MLPN 54-54000 x-3).

The program guides the user with its simplistic one click approach. The user must first select the file. Once the file is selected and verified, the scanner is ready to be upgraded. Press the "Flash Scanner" button to upgrade the scanner. The unit will go into a "flash mode" – both the blue and white LEDs will be on. The user can follow the progress of the upgrade by watching the screen for details. When the upgrade is complete, the scanner will respond with its normal one beep on power up. If two beeps occur, the scanner did not upgrade properly. Contact a Metrologic service representative for additional assistance.

## **Scanner Pinout Connections**

The MS3580 scanner interfaces terminate to a 10-pin modular socket. The serial # label indicates the interface enabled when the scanner is shipped from the factory.



Figure 19. Bottom View of MS3580 (Stand Removed)

MS3580- <b>47</b> Keyboard Wedge and Stand-Alone Keyboard					
Pin	Function				
1	Ground				
2	RS232 Transmit Output				
3	RS232 Receive Input				
4	PC Data				
5	PC Clock				
6	KB Clock				
7	PC +5V				
8	KB Data				
9	+5VDC				
10	Shield Ground				

	MS3580- <b>40</b> Full Speed USB
Pin	Function
1	Ground
2	RS232 Transmit Output
3	RS232 Receive Input
4	RTS Output
5	CTS Input
6	USB D+
7	V USB
8	USB D-
9	+5VDC
10	Shield Ground

MS3580- <b>41</b> RS232C and Light Pen Emulation		
Pin	Function	
1	Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	RTS Output	
5	CTS Input	
6	DTR Input/LTPN Source	
7	Reserved	
8	LTPN Data	
9	+5VDC	
10	Shield Ground	

MS3580 <b>-38</b>		
	RS232 Low Speed USB	
Pin	Function	
1	Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	RTS Output	
5	CTS Input	
6	D+	
7	V USB	
8	D-	
9	+5VDC	
10	Shield Ground	

## SCANNER AND CABLE TERMINATIONS

MS3580- <b>11</b> IBM 468X/469X		
Pin	Function	
1	Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	RTS Output	
5	CTS Input	
6	DTR Input	
7	IBM B-Transmit	
8	IBM A+ Receive	
9	+5VDC	
10	Shield Ground	

MS3580- <b>9</b> OCIA		
Pin	Function	
1	Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	RDATA	
5	RDATA Return	
6	Clock In	
7	Clock Out	
0	Clock in Return/	
0	Clock out Rtrn	
9	+5VDC	
10	Shield Ground	

MS3580-104 RS232 TTL, Laser Emulation		
Pin	Function	
1	Ground	
2	RS232 Transmit Output	
3	RS232 Receive Input	
4	RTS Output (TTL RS232) / Flip Sense	
5	CTS Input (TTL RS232) / Trigger Emulation Output	
6	DTR Input (TTL RS232) / Scan Enable	
7	Receive (TTL RS232) / Good Read	
8	Transmit (TTL RS232) / Scan Data	
9	+5VDC	
10	Shield Ground	

•

## Cable Connector Configurations (Host End)

": N	Standard" PowerLink Cable	
Pin	Function	
1	Shield Ground	
2	RS232 Transmit Output	95
3	RS232 Receive Input	
4	DTR Input/Light Pen Source	
5	Power/Signal Ground	
6	Light Pen Data	
7	CTS Input	6 1 9-Pin D-Type Connector
8	RTS Output	
9	+5VDC	

USB Power/Communication Cable MLPN 54-54213 <i>x</i> -N-3, 54-54214 <i>x</i> -N-3 or 54-54235 <i>x</i> -N-3			
Pin	Function		
1	PC +5V/V_USB		
2	D-	000	
3	D+	4 لگارگا	山山 4
4	Ground	USB Type A	USB
Shield	Shield	Locking with Power	Non-Locking

Stand Alone Keyboard PowerLink Cable MLPN <i>54-54020 x-3</i>		
Pin	Function	
1	PC Data	
2	No Connect	$\begin{pmatrix} 22 & 01^{2} \\ 0 & 0 & 0 \end{pmatrix}$
3	Power Ground	
4	+5VDC PC Power to KB	
5	PC Clock	6-Pin Male Mini-DIN Connector
6	No Connect	

## **Cable Connector Configurations (Host End)**

Keyboard Wedge PowerLink Cable 54-54002 <i>x</i> -3		
Pin	Function	
1	Keyboard Clock	40 <sup>2</sup> 8 05
2	Keyboard Data	
3	No Connect	
4	Power Ground	5 Pin DIN, Eomalo
5	+5 Volts DC	5-FILI DIN, Felliale
Pin	Function	
1	PC Data	
2	No Connect	$\begin{pmatrix} 2^{\circ} & 0^{1} \\ 0 & 0 \end{pmatrix}$
3	Power Ground	
4	+5 Volts DC	
5	PC Clock	
6	No Connect	

Metrologic will supply an adapter cable with a 5-pin DIN male connector on one end and a 6-pin mini DIN female connector on the other. According to the termination required, connect the appropriate end of the adapter cable to the PowerLink cable, leaving the necessary termination exposed for connecting to the keyboard and the keyboard port on the PC.

Keyboard Wedge Adapter Cable			
Pin	Function		
1	PC Clock	50 <sup>2</sup> 0 04	
2	PC Data		
3	No Connect		
4	Power Ground	5-Pin DIN Male	
5	+5 Volts DC		
Pin	Function		
1	Keyboard Data		
2	No Connect	$\left(\begin{array}{c} f_{10} \\ 0 \end{array}\right)$	
3	Power Ground		
4	+5 Volts DC		
5	Keyboard Clock		
6	No Connect		

### **≜**Caution

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser light exposure. Under no circumstances should the customer attempt to service the laser scanner. Never attempt to look at the laser beam, even if the scanner appears to be nonfunctional. Never open the scanner in an attempt to look into the device. Doing so could result in hazardous laser light exposure. The use of optical instruments with the laser equipment will increase eye hazard.

### **≜**Atención

La modificación de los procedimientos, o la utilización de controles o ajustes distintos de los especificados aquí, pueden provocar una luz de láser peligrosa. Bajo ninguna circunstancia el usuario deberá realizar el mantenimiento del láser del escáner. Ni intentar mirar al haz del láser incluso cuando este no esté operativo. Tampoco deberá abrir el escáner para examinar el aparato. El hacerlo puede conllevar una exposición peligrosa a la luz de láser. El uso de instrumentos ópticos con el equipo láser puede incrementar el riesgo para la vista.

### Attention

L'emploi de commandes, réglages ou procédés autres que ceux décrits ici peut entraîner de graves irradiations. Le client ne doit en aucun cas essayer d'entretenir lui-même le scanner ou le laser. Ne regardez jamais directement le rayon laser, même si vous croyez que le scanner est inactif. N'ouvrez jamais le scanner pour regarder dans l'appareil. Ce faisant, vous vous exposez à une rayonnement laser qú êst hazardous. L'emploi d'appareils optiques avec cet équipement laser augmente le risque d'endommagement de la vision.

### Achtung

Die Verwendung anderer als der hier beschriebenen Steuerungen, Einstellungen oder Verfahren kann eine gefährliche Laserstrahlung hervorrufen. Der Kunde sollte unter keinen Umständen versuchen, den Laser-Scanner selbst zu warten. Sehen Sie niemals in den Laserstrahl, selbst wenn Sie glauben, daß der Scanner nicht aktiv ist. Öffnen Sie niemals den Scanner, um in das Gerät hineinzusehen. Wenn Sie dies tun, können Sie sich einer gefährlichen Laserstrahlung aussetzen. Der Einsatz optischer Geräte mit dieser Laserausrüstung erhöht das Risiko einer Sehschädigung.

### **Attenzione**

L'utilizzo di sistemi di controllo, di regolazioni o di procedimenti diversi da quelli descritti nel presente Manuale può provocare delle esposizioni a raggi laser rischiose. Il cliente non deve assolutamente tentare di riparare egli stesso lo scanner laser. Non guardate mai il raggio laser, anche se credete che lo scanner non sia attivo. Non aprite mai lo scanner per guardare dentro l'apparecchio. Facendolo potete esporVi ad una esposizione laser rischiosa. L'uso di apparecchi ottici, equipaggiati con raggi laser, aumenta il rischio di danni alla vista.

CLASS 1 LASER PRODUCT APPAREIL A LASER DE CLASSE 1 LASER KLASSE 1 PRODUKT LASER CLASE 1 PRODUCTO

### Notices

This equipment has been tested and found to comply with limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference, in which case the user will be required to correct the interference at their own expense. Any unauthorized changes or modifications to this equipment could void the user's authority to operate this device.

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

#### Notice

This Class A digital apparatus complies with Canadian ICES-003.

#### Remarque

Cet appareil numérique de la classe A, conformé a la norme NMB-003 du Canada.

#### European Standard

#### Warning

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

### Funkstöreigenschaften nach EN 55022:1998

#### Warnung!

Dies ist eine Einrichtung der Klasse A. Diese Einrichtung kann im Wohnbereich Funkstörungen verursachen; in diesem fall kann vom Betrieber verlangt werden, angemessene Maßnahmen durchführen.

### Standard Europeo

### Attenzione

Questo e' un prodotto di classe A. Se usato in vicinanza di residenze private potrebbe causare interferenze radio che potrebbero richiedere all'utilizzatore opportune misure.

#### Attention

Ce produit est de classe "A". Dans un environnement domestique, ce produit peut être la cause d'interférences radio. Dans ce cas l'utiliseteur peut être amené à predre les mesures adéquates.

### LIMITED WARRANTY

The MS3580 Quantum  $T^{\text{**}}$  scanners are manufactured by Metrologic at its Blackwood, New Jersey, U.S.A. facility. The MS3580 Quantum T scanners have a three (3) year limited warranty from the date of manufacture. Metrologic warrants and represents that all MS3580 Quantum T scanners are free of all defects in material, workmanship and design, and have been produced and labeled in compliance with all applicable U.S. Federal, state and local laws, regulations and ordinances pertaining to their production and labeling.

This warranty is limited to repair, replacement of product or refund of product price at the sole discretion of Metrologic. Faulty equipment must be returned to one of the following Metrologic repair facilities: Blackwood, New Jersey, USA; Madrid, Spain; or Suzhou, China. To do this, contact the appropriate Metrologic Customer Service/Repair Department to obtain a Returned Material Authorization (RMA) number.

In the event that it is determined the equipment failure is covered under this warranty, Metrologic shall, at its sole option, repair the Product or replace the Product with a functionally equivalent unit and return such repaired or replaced Product without charge for service or return freight, whether distributor, dealer/reseller, or retail consumer, or refund an amount equal to the original purchase price.

This limited warranty does not extend to any Product which, in the sole judgment of Metrologic, has been subjected to abuse, misuse, neglect, improper installation, or accident, nor any damage due to use or misuse produced from integration of the Product into any mechanical, electrical or computer system. The warranty is void if the case of Product is opened by anyone other than Metrologic's repair department or authorized repair centers.

THIS LIMITED WARRANTY, EXCEPT AS TO TITLE, IS IN LIEU OF ALL OTHER WARRANTIES OR GUARANTEES, EITHER EXPRESS OR IMPLIED, AND SPECIFICALLY EXCLUDES, WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE UNDER THE UNIFORM COMMERCIAL CODE, OR ARISING OUT OF CUSTOM OR CONDUCT. THE RIGHTS AND REMEDIES PROVIDED HEREIN ARE EXCLUSIVE AND IN LIEU OF ANY OTHER RIGHTS OR REMEDIES. IN NO EVENT SHALL METROLOGIC BE LIABLE FOR ANY INDIRECT OR CONSEQUENTIAL DAMAGES, INCIDENTAL DAMAGES, DAMAGES TO PERSON OR PROPERTY, OR EFFECT ON BUSINESS OR PROPERTY, OR OTHER DAMAGES OR EXPENSES DUE DIRECTLY OR INDIRECTLY TO THE PRODUCT, EXCEPT AS STATED IN THIS WARRANTY. IN NO EVENT SHALL ANY LIABILITY OF METROLOGIC EXCEED THE ACTUAL AMOUNT PAID TO METROLOGIC FOR THE PRODUCT. METROLOGIC RESERVES THE RIGHT TO MAKE ANY CHANGES TO THE PRODUCT DESCRIBED HEREIN.

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### PATENTS

Patent Information

This METROLOGIC product may be covered by one or more of the following U.S. Patents:

U.S. Patent No.; 5,216,232; 5,260,553; 5,340,971; 5,424,525; 5,484,992; 5,525,789; 5,528,024; 5,557,093; 5,616,908; 5,627,359; 5,637,852; 5,661,292; 5,777,315; 5,789,730; 5,789,731; 5,811,780; 5,828,048; 5,844,227; 5,925,870; 6,029,894; 6,098,885; 6,209,789; 6,257,492; 6,286,760; 6,299,067; 6,347,743; 6,412,696; 6,460,767; 6,604,684; 6,857,572; 6,860,427

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Other worldwide patents pending.

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